MT : METALLURGICAL ENGINEERING

Duration: Three Hours

Maximum Marks: 100

Read the following instructions carefully.

- 1. Do not open the seal of the Question Booklet until you are asked to do so by the invigilator.
- Take out the Optical Response Sheet (ORS) from this Question Booklet without breaking the seal and read the instructions printed on the ORS carefully.
- 3. On the right half of the ORS, using ONLY a black ink ball point pen, (i) darken the bubble corresponding to your test paper code and the appropriate bubble under each digit of your registration number and (ii) write your registration number, your name and name of the examination centre and put your signature at the specified location.
- This Question Booklet contains 16 pages including blank pages for rough work. After you are
 permitted to open the seal, please check all pages and report discrepancies, if any, to the invigilator.
- 5. There are a total of 65 questions carrying 100 marks. All these questions are of objective type. Each question has only one correct answer. Questions must be answered on the left hand side of the ORS by darkening the appropriate bubble (marked A, B, C, D) using ONLY a black ink ball point pen against the question number. For each question darken the bubble of the correct answer. More than one answer bubbled against a question will be treated as an incorrect response.
- Since bubbles darkened by the black ink ball point pen cannot be erased, candidates should darken the bubbles in the ORS very carefully.
- 7. Questions Q.1 Q.25 carry 1 mark each. Questions Q.26 Q.55 carry 2 marks each. The 2 marks questions include two pairs of common data questions and two pairs of linked answer questions. The answer to the second question of the linked answer questions depends on the answer to the first question of the pair. If the first question in the linked pair is wrongly answered or is unattempted, then the answer to the second question in the pair will not be evaluated.
- Questions Q.56 Q.65 belong to General Aptitude (GA) section and carry a total of 15 marks. Questions Q.56 - Q.60 carry 1 mark each, and questions Q.61 - Q.65 carry 2 marks each.
- 9. Unattempted questions will result in zero mark and wrong answers will result in NEGATIVE marks. For all 1 mark questions, % mark will be deducted for each wrong answer. For all 2 marks questions, % mark will be deducted for each wrong answer. However, in the case of the linked answer question pair, there will be negative marks only for wrong answer to the first question and no negative marks for wrong answer to the second question.
- 10. Calculator is allowed whereas charts, graph sheets or tables are NOT allowed in the examination hall.
- Rough work can be done on the question paper itself. Blank pages are provided at the end of the question paper for rough work.
- Before the start of the examination, write your name and registration number in the space provided below using a black ink ball point pen.

Name		0.5			1
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Usefu	il Data			
Planck	rsal gas constant R = c's constant h = 6.63× eration due to gravity	10 ⁻³⁴ J.s		
Q. 1 -	- Q. 25 carry one	mark each.		
Q.1	A is a 2×2 matrix	with det $A = 2$. The det (2A) is	
	(A) 4	(B) 8	(C) 32	(D) 16
Q.2	A is a 2 × 2 matrix $A = \begin{pmatrix} -3 \\ -1 \end{pmatrix}$			
	The eigenvalues of	f A are	11	
	(A) -2, -2	(B) -3, -1	(C) 2,2	(D) 3, 1
Q.3		number of rods are tested		ern and standard deviation of tage of rods whose sizes fall in
	(A) 68	(B) 75	(C) 90	(D) 99.7
Q.4	Which one of the f	following methods is NOT	used for numerical integ	gration?
	(A) Rectangular n(C) Simpson's rul		(B) Trapezoidal rule(D) Cramer's rule	
Q.5	How many bounda	$\frac{\partial^2 T}{\partial r^2} + \frac{1}{r} \frac{\partial T}{\partial r} = \frac{1}{\alpha} \frac{\partial T}{\partial t}$	d to solve the following e	quation?
	(C) Two in r-direct	ction tion and one for time ction and one for time ection and one for time		
Q.6	When a zinc metal	rod is immersed in dilute	hydrochloric acid, it rest	ults in
	(A) Evolution of I(C) Evolution of c		(B) Evolution of chl(D) No evolution of	
Q.7	1	with a velocity of 0.5 m e velocity at the interface		h a velocity of 0.01 m/s in the
N. 1	same direction. Th			
4.1	(A) 0.0 m/s	(B) 0.01 m/s	(C) 0.255 m/s	(D) 0.50 m/s
Q.8	(A) 0.0 m/s	K is poured in a sand n		Markey Services and the services of the services of the service of
1976-1 1976-1	(A) 0.0 m/sHot metal at 1700	K is poured in a sand n by	nould that is open at the (B) Radiation and co	top. Heat loss from the liquid
1979-11 1979-11	 (A) 0.0 m/s Hot metal at 1700 metal takes place b (A) Radiation only (C) Radiation and 	K is poured in a sand n by	(B) Radiation and ec (D) Radiation, condu	top. Heat loss from the liquid

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0.10	Elastation banaficia	tion is based on the print	MI mining of				
Q.10	Pioatation beneficia	tion is based on the print	cipie of				
	(A) Mineral surface hydrophobicity (B) Crawin difference						
	(B) Gravity difference						
	(C) Chemical reaction (D) Particle size diff.						
	(D) Particle size dif	irerence					
Q.11	Copper can be redu	ced from acidic copper s	ulphate solution by				
	(A) Silver		(B) Iron				
	(C) Carbon		(D) Lead				
Q.12	Which one is NOT	an agglomeration proces	s?				
	(A) Nodulizing	(B) Briquetting	(C) Roasting	(D) Pelletizing			
2.13	During LD blow in	steelmaking the impurity	that gets removed first	is			
	(A) Carbon	(B) Phosphorous	(C) Manganese	(D) Silicon			
).14				s are formed. Assuming that th ure from the interface into th			
	(A) Decreases						
	(B) Increases						
	(C) Remains consta	int					
	(D) Increases and the	hen decreases					
Q.15	A peak in the X-ray	diffraction pattern is ob c incident beam has a w					
Q.15	A peak in the X-ray fee metal, when the	diffraction pattern is ob c incident beam has a w					
	A peak in the X-ray fcc metal, when the metal is approximat (A) 0.6 nm	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl	(C) 0.3 nm	 The lattice parameter of th (D) 0.2 nm 			
	A peak in the X-ray foc metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl	(C) 0.3 nm	esponding to {311} planes of a n. The lattice parameter of th (D) 0.2 nm re-planar spacing of the plane (D) d/n ²			
Q.16	A peak in the X-ray fee metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl (nh nk nl), n being (A) d	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n ncreases, the electrica	(C) 0.3 nm anes {h k l}, the inte (C) nd	 n. The lattice parameter of th (D) 0.2 nm r-planar spacing of the plane (D) d/n² 			
Q.16	A peak in the X-ray foc metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl (nh nk nl), n being (A) d As temperature in semiconductors (p.)	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows	(C) 0.3 nm anes {h k l}, the inte (C) nd	n. The lattice parameter of th (D) 0.2 nm r-planar spacing of the plane (D) d/n ²			
Q.16	A peak in the X-ray foc metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl [nh nk nl], n being (A) d As temperature in semiconductors (p _n) (A) Both p _m and p,	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase	(C) 0.3 nm anes {h k l}, the inte (C) nd	n. The lattice parameter of th (D) 0.2 nm r-planar spacing of the plane (D) d/n ²			
Q.16	A peak in the X-ray foc metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl [nh nk nl], n being (A) d As temperature in semiconductors (p _n) (A) Both p _m and p, (B) Both p _m and p,	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase decrease	(C) 0.3 nm anes {h k l}, the inte (C) nd	n. The lattice parameter of th (D) 0.2 nm r-planar spacing of the plane (D) d/n ²			
Q.16	A peak in the X-ray foc metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl [nh nk nl], n being (A) d As temperature in semiconductors (p _n) (A) Both p _m and p,	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase decrease d p, decreases	(C) 0.3 nm anes {h k l}, the inte (C) nd	n. The lattice parameter of th (D) 0.2 nm r-planar spacing of the plane (D) d/n ²			
Q.16 Q.17	A peak in the X-ray fee metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl (nh nk nl), n being (A) d As temperature in semiconductors (p,) (A) Both p _m and p, (B) Both p _m and p, (C) p _m increases an (D) p _m decreases an	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase decrease d p, decreases ad p, increases	vavelength of 0.154 nm (C) 0.3 nm anes {h k l}, the inte (C) nd l resistivities of pur	 n. The lattice parameter of th (D) 0.2 nm or-planar spacing of the plane (D) d/n² ore metals (ρ_m) and intrinsi 			
2.16	A peak in the X-ray fee metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl (nh nk nl), n being (A) d As temperature in semiconductors (p,) (A) Both p _m and p, (B) Both p _m and p, (C) p _m increases an (D) p _m decreases an	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase decrease d p, decreases ad p, increases cing in a crystalline soli	vavelength of 0.154 nm (C) 0.3 nm anes {h k l}, the inte (C) nd l resistivities of pur	 n. The lattice parameter of th (D) 0.2 nm or-planar spacing of the plane (D) d/n² ore metals (ρ_m) and intrinsi 			
Q.16	A peak in the X-ray fee metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl (nh nk nl), n being (A) d As temperature in semiconductors (p,) (A) Both p _m and p, (B) Both p _m and p, (C) p _m increases an (D) p _m decreases ar	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase decrease d p, decreases ad p, increases cing in a crystalline soli ial energy (U)	vavelength of 0.154 nm (C) 0.3 nm anes {h k l}, the inte (C) nd l resistivities of pur	 n. The lattice parameter of th (D) 0.2 nm or-planar spacing of the plane (D) d/n² ore metals (ρ_m) and intrinsi ving is true for net inter-atomi 			
2.16	A peak in the X-ray fee metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl (nh nk nl), n being (A) d As temperature in semiconductors (ρ _s) (A) Both ρ _m and ρ, (B) Both ρ _m and ρ, (C) ρ _m increases an (D) ρ _m decreases ar At equilibrium space	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n necreases, the electrica vary as follows increase decrease d p, decreases ad p, increases cing in a crystalline soli ial energy (U) is zero	(C) 0.3 nm (C) 0.3 nm anes {h k l}, the inte (C) nd l resistivities of put id, which of the follow	 n. The lattice parameter of th (D) 0.2 nm re-planar spacing of the plane (D) d/n² re metals (p_m) and intrinsi ring is true for net inter-atomic is minimum 			
Q.16 Q.17 Q.18	A peak in the X-ray fee metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl [nh nk nl], n being (A) d As temperature in semiconductors (p _n) (A) Both p _m and p _n (B) Both p _m and p _n (C) p _m increases an (D) p _m decreases ar At equilibrium space force (F) and potent (A) F is zero and U (C) F is minimum a	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase decrease d p, decreases ad p, increases cing in a crystalline soli ial energy (U) is zero	 (C) 0.3 nm (C) 0.3 nm anes {h k l}, the inte (C) nd I resistivities of pur id, which of the follow (B) F is zero and U (D) F is minimum and the follow 	 n. The lattice parameter of th (D) 0.2 nm or-planar spacing of the plane (D) d/n² ore metals (ρ_m) and intrinsit ving is true for net inter-atomic ving is true for net inter-atomic 			
Q.16 Q.17	A peak in the X-ray fee metal, when the metal is approximat (A) 0.6 nm If d is the inter-pl [nh nk nl], n being (A) d As temperature in semiconductors (p _n) (A) Both p _m and p _n (B) Both p _m and p _n (C) p _m increases an (D) p _m decreases ar At equilibrium space force (F) and potent (A) F is zero and U (C) F is minimum a	diffraction pattern is ob e incident beam has a w ely (B) 0.4 nm anar spacing of the pl an integer, is (B) d/n nereases, the electrica vary as follows increase decrease d ρ, decreases ad ρ, increases cing in a crystalline soli ial energy (U) is zero ind U is zero	 (C) 0.3 nm (C) 0.3 nm anes {h k l}, the inte (C) nd I resistivities of pur id, which of the follow (B) F is zero and U (D) F is minimum and the follow 	 n. The lattice parameter of th (D) 0.2 nm or-planar spacing of the plane (D) d/n² ore metals (ρ_m) and intrinsit ving is true for net inter-atomic V is minimum and U is minimum by heat treatment is 			

NOTE: Information provided here is only for reference. It may vary with the original.

Q.20 A unit dislocation splits into two partial dislocations. The correct combination of the Burgers vectors of the partial dislocations for a given unit dislocation having Burgers vector $\frac{a}{2} [1\overline{10}]$ is

(A) $\frac{a}{\epsilon} [2\overline{1}1]$ and $\frac{a}{\epsilon} [1\overline{2}\overline{1}]$ (B) $\frac{a}{\epsilon} [1\overline{1}2]$ and $\frac{a}{\epsilon} [\overline{1}\overline{2}1]$ (D) $\frac{a}{6}[211]$ and $\frac{a}{6}[12\overline{1}]$ (C) $\frac{a}{\epsilon} [11\overline{2}]$ and $\frac{a}{\epsilon} [2\overline{1}\overline{1}]$

A polymer matrix composite is reinforced with long continuous ceramic fibres aligned in one Q.21 direction. The Young's moduli of the matrix and fibres are En and Er respectively, and the volume fraction of the fibres is f. Assuming iso-stress condition, Young's modulus of the composite Ec in a direction perpendicular to the length of fibres, is given by the expression

(A) $E_c = (1-f)E_m + f E_f$ (B) $E_c = f E_m + (1-f)E_e$ (D) $\frac{1}{E_c} = \frac{f}{E_m} + \frac{(1-f)}{E_r}$ (C) $\frac{1}{E_c} = \frac{(1-f)}{E_m} + \frac{f}{E_r}$

Q.22 Which of the following is NOT a fusion welding process?

(A) Arc welding

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- (B) Gas welding
- (C) Resistance welding
- (D) Friction stir welding

Q.23 Tungsten filament used in electric bulb is processed by

- (A) Extrusion
- (B) Wire drawing
- (C) Casting
- (D) Powder metallurgy

0.24 The riser is designed such that the melt in the riser solidifies

- (A) Before casting solidifies
- (B) At the same time as casting solidifies
- (C) After casting solidifies
- (D) Irrespective of the solidification of the casting
- 0.25 Radiography technique of detecting defects is based on the principle of
 - (A) Diffraction
 - (B) Reflection
 - (C) Interference
 - (D) Absorption

Q. 26 to Q. 55 carry two marks each.

- Q.26 At x = 0.5, the polynomial $x^2(1-x)^2$ has
 - (A) No extrema (B) A saddle point (C) A minima
 - (D) A maxima

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Q.27	Given that v is a vector field and physical meaning in Group II	d f is a scalar field, match the equations in Group I with their
	Group I	Group 11
	P. $div(v) = 0$	1. Irrotational
	Q. $curl(grad(f)) = 0$	2. Incompressible
	R. $div (grad(f)) = 0$	3. Potential
	S. $v = grad(f)$	4. Laplace equation
	(A) P-1, Q-2, R-3, S-4	(B) P-2, Q-1, R-4, S-3
	(C) P-1, Q-3, R-2, S-4	(D) P-2, Q-1, R-3, S-4

- Q.28 The temperature field of a slab is given by $T = 400 50z \exp(-t x^2 y^2)$. The temperature gradient in y-direction is
 - (A) 100yz $exp(-t x^2 y^2)$
 - (B) $-100yz \exp(-t x^2 y^2)$
 - (C) $100xz \exp(-t-x^2-y^2)$
 - (D) $-100xz \exp(-t x^2 y^2)$
- Q.29 What does the solution of the following ordinary differential equation represent?
 - $y\frac{dy}{dx} + x = 0$
 - (A) A parabola (B) A circle (C) An ellipse (D) A hyperbola
- Q.30 A thin layer of material B (of total amount m) is plated on the end faces of two long rods of material A. These are then joined together on the plated side (see the figure below) and heated to a high temperature. Assuming the diffusion coefficient of B in A is D, the composition profile c_n along the rod axis x after a time t is described by

(A)
$$c_B = \frac{m}{2\sqrt{\pi Dt}} exp\left[-\frac{x^2}{4Dt}\right]$$

(B) $c_B = \frac{m}{2\sqrt{\pi Dt}} erf\left[-\frac{x^2}{4Dt}\right]$
(C) $c_B = \frac{m}{2\sqrt{\pi Dt}} \left[1 - erf\left(-\frac{x^2}{4Dt}\right)\right]$
(D) $c_B = \frac{m}{2\sqrt{\pi Dt}} t$

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Q.31	Match the principles given in Group I with corresponding corrosion terminology in Group II					
	Group 1		Group II			
	P. Electrode polari: Q. Passivity R. Selective leachin S. Grain boundary p	g	 Dezincification Intergranular atta Over voltage Surface oxide fill 			
	(A) P-3, Q-4, R-1, (C) P-4, Q-2, R-1,		 (B) P-3, Q-4, R-2, (D) P-2, Q-1, R-4, 			
Q.32	Identify the correct	combination of the follo	wing statements			
	Q. Activation polar metal-solution in R. Potential-pH dia	zation refers to electroc iterface grams can be used to pre	measure redox potential hemical processes contra- edict corrosion rates of n odes such as magnesium	olled by reaction sequence at netals		
	(A) P, Q and R	(B) Q, R and S	(C) P, Q and S	(D) P, R and S		
Q.33		with activation energy of the temperature of the r		es place at 300 K. If the reaction		
	(A) 174.5 K	(B) 447.5 K	(C) 600.5 K	(D) 847.5 K		
Q.34	Match the processes	Match the processes in Group I with the objectives in Group II				
	Group I	11 C	Group II	n .		
	P. Vacuum Arc Deg Q. LD R. COREX	cassing (VAD)	1. Primary iron mal 2. Secondary steel 1 3. Direct smelting	making 🥥		
	S. Blast Furnace		4. Primary steel making			
	 (A) P-3, Q-4, R-2, (C) P-3, Q-2, R-1, 		 (B) P-4, Q-3, R-1, (D) P-2, Q-4, R-3, 			
Q.35	The reduction of Fe	O with CO gas in co-cu	rrent flow is given by th	e following equation:		
		FeO + CO = Fe + O	$CO_2 \qquad \Delta G^e = 8120 \text{ J at}$	1173 K		
	The ratio of pco/pcc	of or this reaction at 117	3 K is			
	(A) 0.0	(B) 0.25	(C) 0.44	(D) 2.3		
Q.36	The sulphide capacity (C _S) of liquid slag of composition 55 wt.% CaO, 20 wt.% SiO ₂ , 15 wt.% Al_2O_3 , and 10 wt.% MgO is given by the following equation					
	log C _s	$= 3.44$ ($X_{Ca0} + 0.1$ X_{M}	$_{lgO} = 0.8 X_{Al_2O_2} = X_{SO_2}$) - (9894/T) + 2.05		
	where, X is mole fr are 40, 24, 28, 27 ar		components. Atomic we	ights of Ca, Mg, Si, Al and O		
	The value of Cs at 1					
	(A) 0.0009	(B) 0.009	(C) 0.09	(D) 0.9		

NOTE: Information provided here is only for reference. It may vary with the original.

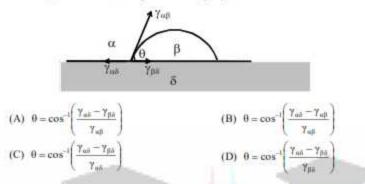
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Q.37	Match the processes given in Group I	with the corresponding metals in Group II			
	Group I	Group II			
	P. Matte smelting	1. Lead			
	Q. Cyanide leaching	2. Copper			
	R. Carbothermic reduction	3. Gold			
	S. Fused salt electrolysis	4. Aluminium			
	(A) P-1, Q-2, R-1, S-4	(B) P-2, Q-3, R-1, S-4			
	(C) P-2, Q-1, R-3, S-4	(D) P-2, Q-3, R-4, S-1			
Q.38	Identify the correct combination of the	e following statements			
	P. Bessemer converter can be used in Q. The Mond process for nickel invol- R. Roasted ZnS concentrates can be si S. Magnesium metal can be produced	ves reaction of metal with H ₂ gas melted in a blast furnace			
	(A) P, R and S (B) P, Q and	R (C) P and Q (D) Q and S			
Q.39	Match the phases of steel in Group I with the crystal structures in Group II				
	Group I	Group II			
	P. Martensite	1. bec			
	Q. Cementite	2. fee			
	R. Austenite	3. bct			
	S. Ferrite	4. Orthorhombic			
	(A) P-3, O-4, R-1, S-2	(B) P-2, Q-3, R-1, S-4			
	(C) P-3, Q-4, R-2, S-1	(D) P-4, Q-3, R-2, S-1			
Q.40	Arrange the following in terms of incr	reasing severity of quench			
	P. Oil quenching Q. Water quenching R. Water quenching with agitation S. Brine quenching				
	(A) P <q<r<s< td=""><td>(B) Q<r<p<s< td=""></r<p<s<></td></q<r<s<>	(B) Q <r<p<s< td=""></r<p<s<>			
	(C) P <q<s<r< td=""><td>(D) Q<p<r<s< td=""></p<r<s<></td></q<s<r<>	(D) Q <p<r<s< td=""></p<r<s<>			
Q.41	Regarding recrystallization, which on	e of the following statements is NOT correct?			
		Contraction of the second s			

- (A) Higher the amount of cold work, lower is the recrystallization temperature
- (B) Higher the recovery, higher is the recrystallization temperature
- (C) Higher the temperature of cold work, higher is the recrystallization temperature
- (D) Finer the initial grain size, higher is the recrystallization temperature



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Q.42 A liquid droplet (β) is on a substrate (δ) and is surrounded by air (α), as shown below. The angle of contact (θ) is determined using the following expression:



Q.43 Match the phenomena listed in Group I with the possible mechanisms in Group II

	Group 1		Group II	
	P. Fatigue		1. Grain boundary	sliding
	Q. Creep		2. Slip band extrus	ion and intrusion
	R. Strain hardening		3. Cottrell atmosph	tere
	S. Yield point phen	omenon	4. Dislocation inter	raction
	(A) P-2, Q-3, R-4,	S-1 (1)	(B) P-2, Q-4, R-3,	S-1
	(C) P-2, Q-1, R-4,	S-3	(D) P-1, Q-2, R-4,	.S-3
Q.44	Fracture stress for the same material h	a brittle material having aving a crack length of	g a crack length of 1 μn 4 μm is	n is 200 MPa. Fracture stress for
	(A) 200 MPa	(B) 150 MPa	(C) 100 MPa	(D) 50 MPa
Q.45				= 100 $(\hat{c})^{0.1}$ MPa. When the alloy f 2 cm/s, the flow stress is
	(A) 1000 MPa	(B) 105 MPa	(C) 150 MPa	(D) 1050 MPa
Q.46	Determine the corre	ectness or otherwise of	the following Assertion	(a) and Reason (r).
	Assertion : During load.	rolling, front tension a	nd (or) back tension are	(is) employed to decrease rolling
	Reason : Roll pres	sure decreases due to	lowering of flow stress	as a result of front tension/back
	(A) a is false but r			
		s also true, but r is not t s also true, and r is the		

- (C) a is true and r is also true, and r is the reason for a
- (D) a is true but r is false

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Q.47	Match the defects listed in Group	I with the processes listed in Group II
	Group I	Group II
	P. Cold shut	1. Rolling
	Q. Earing	2. Forging
	R. Alligatoring	3. Deep drawing
	S. Shrinkage porosity	4. Fusion welding

(A) P-2, Q-4, R-1, S-4	(B) P-2, Q-4, R-3, S-1
(C) P-2, Q-3, R-1, S-4	(D) P-4, Q-1, R-2, S-3

Common Data Questions

Common Data for Questions 48 and 49:

A steel ball (density $\rho_{\text{steel}} = 7200 \text{ kg/m}^3$) is placed in an upward moving liquid Al (density $\rho_{\text{Al}} = 2360 \text{ kg/m}^3$, viscosity $\mu_{\text{Al}} = 1 \times 10^{-3}$ Pa.s and Reynolds number = 5×10^5). The force (F) exerted on the steel ball is expressed as

$$F = f \pi R^2 \left(\rho_{\rm AIV}^2 / 2 \right)$$

where, f is friction factor (=0.2), v is the velocity of liquid Al and R is the radius of steel ball,

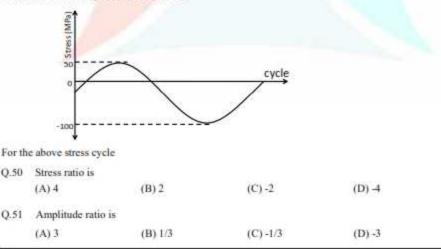
Q.48 The force exerted on the steel ball is

(A) 8.32 N (B) 6.70 N (C) 1.67 N (D) 0.52 N

Q.49 The terminal velocity of a fine spherical steel particle having diameter d_p, in µm range, if allowed to fall in a quiescent liquid Al bath, is

(A) $5.2 \times 10^6 d_p^2 \text{ m/s}$ (B) $2.6 \times 10^6 d_p^2 \text{ m/s}$ (C) $1.3 \times 10^6 d_p^2 \text{ m/s}$ (D) $6.6 \times 10^5 d_p^2 \text{ m/s}$

Common Data for Questions 50 and 51:



NOTE: Information provided here is only for reference. It may vary with the original.

012 Linke	d Answer Quest	ions	1	METALLURGICAL ENGINEERING - MT
		swer Questions 52 and	53:	
	erial with grain size Petch constant) 0.10		attice frictional stress 1	00 MN/m ² and locking parameter
Q.52	Grain size of the m	aterial is approximately		
	(A) 45 µm	(B) 35 µm	(C) 4.5 µm	(D) 3.5 µm
Q.53	Yield strength of t	he material is approxima	tely	
	(A) 100 MPa	(B) 115 MPa	(C) 165 MPa	(D) 215 MPa
			11 14	
Stater	nent for Linked An	swer Questions 54 and	55:	

The strain hardening behaviour of an annealed rod during cold rolling is given by $\overline{\sigma} = 700 (\epsilon)^{0.2}$ MPa, where $\overline{\sigma}$ is the flow stress at strain ϵ .

Q.54 Flow stress after 50% reduction in area of the annealed rod on cold rolling is approximately

(A) 750 MPa (B) 650 MPa (C) 60	09 MPa (D) 559 MPa	
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Q.55 If a wire of 5 mm diameter is drawn from the above cold rolled rod of 10 mm diameter, the drawing stress, neglecting the effect of friction and redundant work, is approximately

(A) 650 MPa	(B) 550 MPa	(C) 450 MPa	(D) 400 MPa
	NING	OV CD	10.0

2012			N	IETALLURGICAL ENGINEERING - MT
Gener	r <mark>al A</mark> ptitude (GA) Questions (Compu	sory)	
Q. 56	- Q. 60 carry on	e <mark>mark each.</mark>		
Q.56	Which one of the f	ollowing options is the clo	sest in meaning to the	e word given below?
	Latitude			
	(A) Eligibility	(B) Freedom	(C) Coercion	(D) Meticulousness
Q.57	Choose the most sentence:	appropriate word from	the options given be	clow to complete the following
	Given the serious	ness of the situation that	he had to face, his _	was impressive.
	(A) beggary	(B) nomenclature	(C) jealousy	(D) nonchalance
Q.58	Choose the most a sentence:	ppropriate alternative fro	m the options given l	below to complete the following
	If the tired soldier	wanted to lie down, he	the mattress out	on the balcony.
	(A) should take(B) shall take(C) should have ta(D) will have take			
Q.59	If $(1.001)^{1259} = 3.52$	2 and $(1.001)^{2082} = 7.85$, th	en (1.001) ³³²¹ =	
	(A) 2.23	(B) 4.33	(C) 11.37	(D) 27.64
Q.60	One of the parts (/ following is INCO		e given below contain	ns an ERROR. Which one of the
	I requested that h	e should be given the dri	ving test today instea	ad of tomorrow.
	Contractor Contractor and Contractor			

- (A) requested that
- (B) should be given
- (C) the driving test
- (D) instead of tomorrow

Q. 61 - Q. 65 carry two marks each.

Q.61 The data given in the following table summarizes the monthly budget of an average household.

Category	Amount (Rs.)	
Food	4000	
Clothing	1200	
Rent	2000	
Savings	1500	
Other expenses	1800	

The approximate percentage of the monthly budget NOT spent on savings is

(A) 10% (B) 14% (C) 81% (I	(D) 86%
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NOTE: Information provided here is only for reference. It may vary with the original.

1012				METALLURGICAL ENGINEERING	- MT
Q.62	heavier. The w		dimited capacity. Using	ive equal weight and one is sl g this balance, the minimum n	
	(A) 2	(B) 3	(C) 4	(D) 8	
Q.63		rency notes in his pock the notes is Rs. 230. Th		20 notes and Rs. 10 notes. These that Raju has is	e tota
	(A) 5	(B) 6	(C) 9	(D) 10	
Q.64	One of the legacies of the Roman legions was discipline. In the legions, military law prevailed and discipline was brutal. Discipline on the battlefield kept units obedient, intact and fighting even when the odds and conditions were against them.				
	Which one of th	he following statements	best sums up the meani	ng of the above passage?	
	(B) The legion(C) Discipline		nce from their seniors.	mals. Ied to the odds and conditions b	seing
Q.65	A and B are friends. They decide to meet between 1 PM and 2 PM on a given day. There is condition that whoever arrives first will not wait for the other for more than 15 minutes. Th probability that they will meet on that day is				
	(A) 1/4	(B) 1/16	O ^(C) 7/16	O (D) 9/16	
		END OF TH	E QUESTION P	PER	



Space for Rough Work



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Paper	Question no.	Кеу
MT	1	В
MT	2	A
MT	3	A
MT	4	D
MT	5	C
MT	6	A
MT	7	В
MT	8	D
MT	9	A
MT	10	A
MT	11	В
MT	12	C
MT	13	D
MT	14	A
MT	15	В
MT	16	В
MT	17	C
MT	18	8
MT	19	D
MT	20	A
MT	21	C
MT	22	D
MT	23	Marks to All
MT	24	C .
MT	25	D
MT	26	D
MT	27	В
MT	28	A
MT	29	В
MT	30	A.
MT	31	A
MT	32	C
MT	33	8
MT	34	D
MT	35	D
MT	36	В
MT	37	Marks to All
MT	38	A
MT	39	C
MT	40	A

Paper	Question no.	Key
MT	41	D
MT	42	A
MT	43	C
MT	44	C
MT	45	В
MT	46	C
MT	47	C
MT	48	A
MT	49	8
MT	50	C
MT	51	D
MT	52	A
MT =	53	В
MT	54	В
MT	55	Marks to All
MT	56	В
MT	57	D
MT	58	A
MT	59	D
MT	60	В
MT	61	D
MT	62	A
MT	63	A
MT	64	A
MT	65	C