

B.Tech. Degree VI Semester Examination, April 2008

ME 603 CAD/CAM I

(1999 Scheme)

Time: 3 Hours

Maximum Marks: 100

- I a) Explain the various processes involved in computer aided design. (10)
b) What are the merits and demerits of CAD? Explain. (10)
- OR**
- II a) Differentiate between solid modeling and wire frame modeling with the help of suitable sketches. (10)
b) Explain how data is exchanged between CAD and CAM. (10)
- III a) Explain the automation achievements for four types of production processes. (10)
b) Explain different types of automation relative to production quantity and product variety. (10)
- OR**
- IV a) What do you understand by FMS? Where is it used? (10)
b) What are assembly machines? What are its uses? (10)
- V a) Classify robots based on its configuration. What is meant by work volume of a robot? (10)
b) How do expert systems evolve out of Artificially Intelligent systems? (10)
- OR**
- VI a) With block diagrams explain open loop and closed loop numerical control systems. (10)
b) What are the advantages and disadvantages of numerical control systems? (10)
- VII a) Explain the process of work piece modeling giving a suitable example. (10)
b) Give the difference between manual part programming and computer aided part Programming. (10)
- OR**
- VIII a) What are canned cycles? Explain its utility. (10)
b) List the various G and M codes used in CNC programming with their functions. (10)
- IX How can you convert production lathe into a numerically controlled one? What are the factors to be considered in the above process? (20)
- OR**
- X Write ***short notes*** on :
- i) Automatic tool changer
 - ii) Automatic pallet changer
 - iii) Static and dynamic errors
 - iv) Testing of NC machine tools
- (4 x 5 = 20)