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# **GATE 2013: Mechanical Engineering**

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#### ME: MECHANICAL ENGINEERING

Duration: Three Hours Maximum Marks: 100

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- This Question Booklet contains 16 pages including blank pages for rough work. After you are permitted to open the seal, check all pages and report discrepancies, if any, to the invigilator.
- 5. There are a total of 65 questions carrying 100 marks. All these questions are of objective type. Each question has only one correct answer. Questions must be answered on the left hand side of the ORS by darkening the appropriate bubble (marked A, B, C, D) using ONLY a black ink ballpoint pen against the question number. For each question darken the bubble of the correct answer. More than one answer bubbled against a question will be treated as an incorrect response.
- Since bubbles darkened by the black ink ballpoint pen cannot be erased, candidates should darken the bubbles in the ORS very carefully.
- 7. Questions Q.1 Q.25 carry 1 mark each. Questions Q.26 Q.55 carry 2 marks each. The 2 marks questions include two pairs of common data questions and two pairs of linked answer questions. The answer to the second question of the linked answer questions depends on the answer to the first question of the pair. If the first question in the linked pair is wrongly answered or is not attempted, then the answer to the second question in the pair will not be evaluated.
- Questions Q.56 Q.65 belong to General Aptitude (GA) section and carry a total of 15 marks. Questions Q.56 – Q.60 carry 1 mark each, and questions Q.61 – Q.65 carry 2 marks each.
- 9. Questions not attempted will result in zero mark and wrong answers will result in NEGATIVE marks. For all 1 mark questions, ½ mark will be deducted for each wrong answer. For all 2 marks questions, ¾ mark will be deducted for each wrong answer. However, in the case of the linked answer question pair, there will be negative marks only for wrong answer to the first question and no negative marks for wrong answer to the second question.
- Calculator is allowed whereas charts, graph sheets or tables are NOT allowed in the examination hall.
- Rough work can be done on the Question Booklet itself. Blank pages are provided at the end of the Question Booklet for rough work.
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Name	, co),	, c <sub>0</sub> ),
Registration Number	ME	250

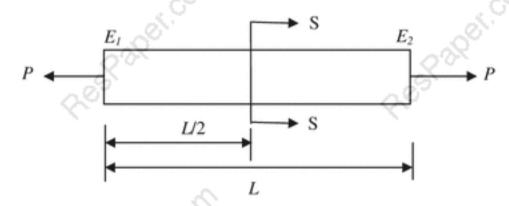
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## Q.1 to Q.25 carry one mark each.

- Q.1 The partial differential equation  $\frac{\partial u}{\partial t} + u \frac{\partial u}{\partial x} = \frac{\partial^2 u}{\partial x^2}$  is a
  - (A) linear equation of order 2
- (B) non-linear equation of order 1
- (C) linear equation of order 1
- (D) non-linear equation of order 2
- Q.2 The eigenvalues of a symmetric matrix are all
  - (A) complex with non-zero positive imaginary part.
  - (B) complex with non-zero negative imaginary part.
  - (C) real.
  - (D) pure imaginary.
- Q.3 Match the CORRECT pairs.

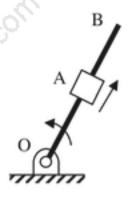
Numerical Integration Scheme	Order of Fitting Polynomial
P. Simpson's 3/8 Rule	1. First
Q. Trapezoidal Rule	2. Second
R. Simpson's 1/3 Rule	3. Third

- (A) P-2, Q-1, R-3
- (B) P-3, Q-2, R-1
- (C) P-1, Q-2, R-3
- (D) P-3, Q-1, R-2
- Q.4 A rod of length L having uniform cross-sectional area A is subjected to a tensile force P as shown in the figure below. If the Young's modulus of the material varies linearly from E<sub>1</sub> to E<sub>2</sub> along the length of the rod, the normal stress developed at the section-SS is



- (A)  $\frac{P}{A}$
- (B)  $\frac{P(E_1 E_2)}{A(E_1 + E_2)}$
- (C)  $\frac{PE_2}{AE_1}$
- (D)  $\frac{PE_1}{AE_2}$
- Q.5 Two threaded bolts A and B of same material and length are subjected to identical tensile load. If the elastic strain energy stored in bolt A is 4 times that of bolt B and the mean diameter of bolt A is 12 mm, the mean diameter of bolt B in mm is
  - (A) 16
- (B) 24
- (C) 36
- (D) 48

Q.6 A link OB is rotating with a constant angular velocity of 2 rad/s in counter clockwise direction and a block is sliding radially outward on it with an uniform velocity of 0.75 m/s with respect to the rod, as shown in the figure below. If OA = 1 m, the magnitude of the absolute acceleration of the block at location A in m/s2 is



- (B) 4
- (C) 5
- (D) 6

For steady, fully developed flow inside a straight pipe of diameter D, neglecting gravity effects, the pressure drop  $\Delta p$  over a length L and the wall shear stress  $\tau_{\infty}$  are related by

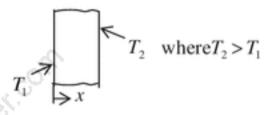
(A) 
$$\tau_w = \frac{\Delta p D}{4 L}$$

- (A)  $\tau_w = \frac{\Delta p D}{4L}$  (B)  $\tau_w = \frac{\Delta p D^2}{4L^2}$  (C)  $\tau_w = \frac{\Delta p D}{2L}$  (D)  $\tau_w = \frac{4\Delta p L}{D}$

Q.8 The pressure, dry bulb temperature and relative humidity of air in a room are 1 bar, 30°C and 70%, respectively. If the saturated steam pressure at 30°C is 4.25 kPa, the specific humidity of the room air in kg water vapour/kg dry air is

- (A) 0.0083
- (B) 0.0101
- (C) 0.0191
- (D) 0.0232

Consider one-dimensional steady state heat conduction, without heat generation, in a plane wall; with boundary conditions as shown in the figure below. The conductivity of the wall is given by  $k = k_0 + bT$ ; where  $k_0$  and b are positive constants, and T is temperature.



As x increases, the temperature gradient (dT/dx) will

- (A) remain constant
- (B) be zero
- (C) increase
- (D) decrease

In a rolling process, the state of stress of the material undergoing deformation is Q.10

(A) pure compression

(B) pure shear

(C) compression and shear

(D) tension and shear

(D) 2.000

(D) 1.0

(D) 40

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(A) 0.866

in min is

(A) -1

(A) 10

Processes	Characteristics / Applications		
P. Friction Welding	Non-consumable electrode		
Q. Gas Metal Arc Welding	2. Joining of thick plates		
R. Tungsten Inert Gas Welding	Consumable electrode wire		
S. Flectroslag Welding	4 Joining of cylindrical dissimilar materials		

(B) P-4, Q-2, R-3, S-1 (D) P-2, Q-4, R-1, S-3 (A) P-4, Q-3, R-1, S-2 (C) P-2, Q-3, R-4, S-1

(B) 1.000

(B) zero

(B) 20

A metric thread of pitch 2 mm and thread angle 60° is inspected for its pitch diameter using 3-wire Q.12 method. The diameter of the best size wire in mm is

(C) 1.154

- Customers arrive at a ticket counter at a rate of 50 per hr and tickets are issued in the order of their arrival. The average time taken for issuing a ticket is 1 min. Assuming that customer arrivals form a Poisson process and service times are exponentially distributed, the average waiting time in queue
- (A) 3 (C) 5 (D) 6
- Q.14 In simple exponential smoothing forecasting, to give higher weightage to recent demand information, the smoothing constant must be close to

(C) 0.5

(C) 24

- A steel bar 200 mm in diameter is turned at a feed of 0.25 mm/rev with a depth of cut of 4 mm. The rotational speed of the workpiece is 160 rpm. The material removal rate in mm<sup>3</sup>/s is
  - (A) 160 (B) 167.6 (C) 1600 (D) 1675.5
- Q.16 A cube shaped casting solidifies in 5 min. The solidification time in min for a cube of the same material, which is 8 times heavier than the original casting, will be
- For a ductile material, toughness is a measure of
  - (A) resistance to scratching (B) ability to absorb energy up to fracture
  - (C) ability to absorb energy till elastic limit (D) resistance to indentation
- In order to have maximum power from a Pelton turbine, the bucket speed must be
  - (A) equal to the jet speed. (B) equal to half of the jet speed. (D) independent of the jet speed. (C) equal to twice the jet speed.
- Q.19 Consider one-dimensional steady state heat conduction along x-axis  $(0 \le x \le L)$ , through a plane wall with the boundary surfaces (x=0 and x=L) maintained at temperatures of  $0^{\circ}C$  and  $100^{\circ}C$ . Heat
- (A) The direction of heat transfer will be from the surface at 100°C to the surface at 0°C.

is generated uniformly throughout the wall. Choose the CORRECT statement.

- (B) The maximum temperature inside the wall must be greater than 100°C.
- (C) The temperature distribution is linear within the wall.
- (D) The temperature distribution is symmetric about the mid-plane of the wall.

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	2013		39 <sup>2</sup>		MECHANICAL ENGINEERING - M
Copy	Q.20				bar. This gas is compressed in a r. The work in kJ required for this
		(A) 804.7	(B) 953.2	(C) 981.7	(D) 1012.2
	Q.21				s subjected to an internal pressure. nal stress developed in the shell is
	5	(A) 0.5	(B) 1.0	(C) 2.0	(D) 4.0
G. C. C.	Q.22			of 1800 rpm during wed of the shaft in rpm i	whirling of a simply supported long
		(A) 200	(B) 450	(C) 600	(D) 900
	Q.23	and $SP = 2.7 m \text{ w}$ rocker) mechanism	vith all revolute joints is	. The link to be fixed	= $2.0 m$ , QR = $3.0 m$ , RS = $2.5 m$ to obtain a double rocker (rocker-
	5.	(A) PQ	(B) QR	(C) RS	(D) SP
000	Q.24	Let X be a normal	random variable with	mean 1 and variance 4	The probability $P\{X < 0\}$ is
		(A) 0.5		(B) greater than	zero and less than 0.5
		(C) greater than 0.5	and less than 1.0	(D) 1.0	
	Q.25	Choose the CORR	ECT set of functions,	which are linearly depe	endent.
	, co,	(A) $\sin x$ , $\sin^2 x$ ar	nd cos²x	(B) $\cos x$ , $\sin x$	and tan x
	0	(C) $\cos 2x$ , $\sin^2 x$ a		(D) $\cos 2x$ , $\sin$	x and cos x

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### Q.26 to Q.55 carry two marks each.

The following surface integral is to be evaluated over a sphere for the given steady velocity vector field F = xi + yj + zk defined with respect to a Cartesian coordinate system having i, j and k as unit base vectors.

$$\iint_{4}^{1} (F n) dA$$

where S is the sphere,  $x^2 + y^2 + z^2 = 1$  and n is the outward unit normal vector to the sphere. The value of the surface integral is

- (A) π
- $(B) 2\pi$
- (C)  $3\pi/4$
- The function f(t) satisfies the differential equation  $\frac{d^2 f}{dt^2} + f = 0$  and the auxiliary conditions, f(0) = 0,  $\frac{df}{dt}(0) = 4$ . The Laplace transform of f(t) is given by

- (B)  $\frac{4}{s+1}$  (C)  $\frac{4}{s^2+1}$  (D)  $\frac{2}{s^4+1}$
- Q.28 Specific enthalpy and velocity of steam at inlet and exit of a steam turbine, running under steady state, are as given below:

	Specific enthalpy (kJ/kg)	Velocity (m/s)
Inlet steam condition	3250	180
Exit steam condition	2360	5

The rate of heat loss from the turbine per kg of steam flow rate is 5 kW. Neglecting changes in potential energy of steam, the power developed in kW by the steam turbine per kg of steam flow rate, is

- (A) 901.2
- (B) 911.2
- (C) 17072.5
- (D) 17082.5
- Water is coming out from a tap and falls vertically downwards. At the tap opening, the stream diameter is 20 mm with uniform velocity of 2 m/s. Acceleration due to gravity is 9.81 m/s<sup>2</sup>. Assuming steady, inviscid flow, constant atmospheric pressure everywhere and neglecting curvature and surface tension effects, the diameter in mm of the stream 0.5 m below the tap is approximately
  - (A) 10
- (B) 15
- (C) 20
- (D) 25
- Q.30 A steel ball of diameter 60 mm is initially in thermal equilibrium at 1030°C in a furnace. It is suddenly removed from the furnace and cooled in ambient air at 30°C, with convective heat transfer coefficient  $h = 20 \text{ W/m}^2 \text{K}$ . The thermo-physical properties of steel are: density  $\rho = 7800 \text{ kg/m}^3$ , conductivity k = 40 W/mK and specific heat c = 600 J/kgK. The time required in seconds to cool the steel ball in air from 1030°C to 430°C is
  - (A) 519
- (B) 931
- (C) 1195
- (D) 2144

Q.31 A flywheel connected to a punching machine has to supply energy of 400 Nm while running at a mean angular speed of 20 rad/s. If the total fluctuation of speed is not to exceed ±2%, the mass moment of inertia of the flywheel in kg-m² is

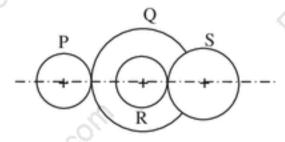


(B) 50

(C) 100

(D) 125

Q.32 A compound gear train with gears P, Q, R and S has number of teeth 20, 40, 15 and 20, respectively. Gears Q and R are mounted on the same shaft as shown in the figure below. The diameter of the gear Q is twice that of the gear R. If the module of the gear R is 2 mm, the center distance in mm between gears P and S is



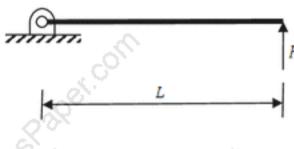
(A) 40

(B) 80

(C) 120

(D) 160

Q.33 A pin jointed uniform rigid rod of weight W and length L is supported horizontally by an external force F as shown in the figure below. The force F is suddenly removed. At the instant of force removal, the magnitude of vertical reaction developed at the support is



(A) zero

(B) W/4

(C) W/2

(D) W

Q.34 Two cutting tools are being compared for a machining operation. The tool life equations are:

Carbide tool:  $VT^{1.6} = 3000$ 

HSS tool:  $VT^{0.6} = 200$ 

where V is the cutting speed in m/min and T is the tool life in min. The carbide tool will provide higher tool life if the cutting speed in m/min exceeds

(A) 15.0

(B) 39.4

(C) 49.3

(D) 60.0

Q.35 In a CAD package, mirror image of a 2D point P(5,10) is to be obtained about a line which passes through the origin and makes an angle of 45° counterclockwise with the X-axis. The coordinates of the transformed point will be

(A) (7.5, 5)

(B)(10,5)

(C)(7.5, -5)

(D) (10, -5)

(A) 0.66

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Q.36 A linear programming problem is shown below. Maximize 3x + 7ySubject to  $3x + 7y \le 10$  $4x + 6y \le 8$ It has (A) an unbounded objective function. (B) exactly one optimal solution. (C) exactly two optimal solutions. (D) infinitely many optimal solutions. Cylindrical pins of  $25^{+0.020}_{-0.010}$  mm diameter are electroplated in a shop. Thickness of the plating is 30 ±2.0 micron. Neglecting gage tolerances, the size of the GO gage in mm to inspect the plated components is (D) 25.084 (C) 25.074 (A) 25.042 (B) 25.052 During the electrochemical machining (ECM) of iron (atomic weight = 56, valency = 2) at current of 1000 A with 90% current efficiency, the material removal rate was observed to be 0.26 gm/s. If Titanium (atomic weight = 48, valency = 3) is machined by the ECM process at the current of 2000 A with 90% current efficiency, the expected material removal rate in gm/s will be (A) 0.11(B) 0.23 (C) 0.30 (D) 0.52 A single degree of freedom system having mass 1 kg and stiffness 10 kN/m initially at rest is subjected to an impulse force of magnitude 5 kN for 10<sup>-4</sup> seconds. The amplitude in mm of the resulting free vibration is (A) 0.5 (D) 10:0 (C) 5.0 (B) 1.0 A bar is subjected to fluctuating tensile load from 20 kN to 100 kN. The material has yield strength of 240 MPa and endurance limit in reversed bending is 160 MPa. According to the Soderberg principle, the area of cross-section in mm<sup>2</sup> of the bar for a factor of safety of 2 is (A) 400 (C) 750 (D) 1000 (B) 600 A simply supported beam of length L is subjected to a varying distributed load  $\sin (3\pi x/L) Nm^{-1}$ , where the distance x is measured from the left support. The magnitude of the vertical reaction force in N at the left support is (B)  $L/3\pi$  (C)  $L/\pi$ (D)  $2L/\pi$ (A) zero Two large diffuse gray parallel plates, separated by a small distance, have surface temperatures of 400 K and 300 K. If the emissivities of the surfaces are 0.8 and the Stefan-Boltzmann constant is  $5.67 \times 10^{-8} W/m^2 K^4$ , the net radiation heat exchange rate in  $kW/m^2$  between the two plates is

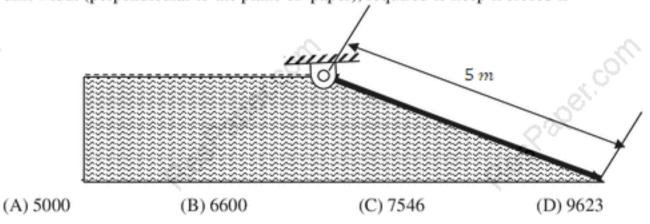
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(B) 0.79

(C) 0.99

(D) 3.96

A hinged gate of length 5 m, inclined at 30° with the horizontal and with water mass on its left, is Q.43 shown in the figure below. Density of water is 1000 kg/m3. The minimum mass of the gate in kg per unit width (perpendicular to the plane of paper), required to keep it closed is



The pressure, temperature and velocity of air flowing in a pipe are 5 bar, 500 K and 50 m/s, respectively. The specific heats of air at constant pressure and at constant volume are 1.005 kJ/kgK and 0.718 kJ/kgK, respectively. Neglect potential energy. If the pressure and temperature of the surroundings are 1 bar and 300 K, respectively, the available energy in kJ/kg of the air stream is

- (A) 170
- (B) 187
- (C) 191
- (D) 213

The probability that a student knows the correct answer to a multiple choice question is  $\frac{2}{3}$ . If the Q.45 student does not know the answer, then the student guesses the answer. The probability of the guessed answer being correct is  $\frac{1}{4}$ . Given that the student has answered the question correctly, the conditional probability that the student knows the correct answer is

- (A)  $\frac{2}{3}$
- (C)  $\frac{5}{6}$

The solution to the differential equation  $\frac{d^2u}{dx^2} - k\frac{du}{dx} = 0$  where k is a constant, subjected to the Q.46 boundary conditions u(0) = 0 and u(L) = U, is

- (C)  $u = U\left(\frac{1 e^{-kx}}{1 e^{-kL}}\right)$
- (B)  $u = U \left( \frac{1 e^{kx}}{1 e^{kL}} \right)$ (D)  $u = U \left( \frac{1 + e^{kx}}{1 + e^{kL}} \right)$

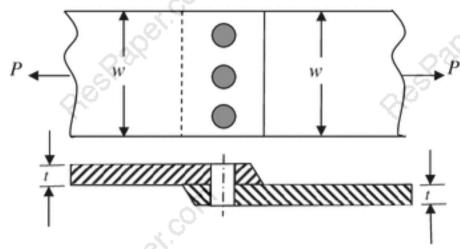
The value of the definite integral  $\int_{1}^{e} \sqrt{x} \ln(x) dx$  is

- (A)  $\frac{4}{9}\sqrt{e^3} + \frac{2}{9}$  (B)  $\frac{2}{9}\sqrt{e^3} \frac{4}{9}$  (C)  $\frac{2}{9}\sqrt{e^3} + \frac{4}{9}$

#### Common Data Questions

#### Common Data for Questions 48 and 49:

A single riveted lap joint of two similar plates as shown in the figure below has the following geometrical and material details.



width of the plate w = 200 mm, thickness of the plate t = 5 mm, number of rivets n = 3, diameter of the rivet  $d_r = 10$  mm, diameter of the rivet hole  $d_h = 11$  mm, allowable tensile stress of the plate  $\sigma_p = 200$  MPa, allowable shear stress of the rivet  $\sigma_s = 100$  MPa and allowable bearing stress of the rivet  $\sigma_c = 150$  MPa.

- Q.48 If the rivets are to be designed to avoid crushing failure, the maximum permissible load P in kN is
  - (A) 7.50
- (B) 15.00
- (C) 22.50
- (D) 30.00
- Q.49 If the plates are to be designed to avoid tearing failure, the maximum permissible load P in kN is
  - (A) 83
- (B) 125
- (C) 167
- (D) 501

#### Common Data for Questions 50 and 51:

Water (specific heat,  $c_p = 4.18 \, kJ/kgK$ ) enters a pipe at a rate of 0.01 kg/s and a temperature of 20°C. The pipe, of diameter 50 mm and length 3 m, is subjected to a wall heat flux  $q_W''$  in  $W/m^2$ :

- Q.50 If  $q''_w = 2500x$ , where x is in m and in the direction of flow (x = 0 at the inlet), the bulk mean temperature of the water leaving the pipe in °C is
  - (A) 42
- (B) 62
- (C) 74
- (D) 104
- Q.51 If  $q_w'' = 5000$  and the convection heat transfer coefficient at the pipe outlet is  $1000 \text{ W/m}^2 K$ , the temperature in  ${}^{\circ}C$  at the inner surface of the pipe at the outlet is
  - (A) 71
- (B) 76
- (C) 79
- (D) 81

## **Linked Answer Questions**

#### Statement for Linked Answer Questions 52 and 53:

In orthogonal turning of a bar of 100 mm diameter with a feed of 0.25 mm/rev, depth of cut of 4 mm and cutting velocity of 90 m/min, it is observed that the main (tangential) cutting force is perpendicular to the friction force acting at the chip-tool interface. The main (tangential) cutting force is 1500 N.

- Q.52 The orthogonal rake angle of the cutting tool in degree is
  - (A) zero
- (B) 3.58
- (C) 5
- (D) 7 16
- Q.53 The normal force acting at the chip-tool interface in N is
  - (A) 1000
- (B) 1500
- (C) 2000
- (D) 2500

#### Statement for Linked Answer Questions 54 and 55:

In a simple Brayton cycle, the pressure ratio is 8 and temperatures at the entrance of compressor and turbine are 300 K and 1400 K, respectively. Both compressor and gas turbine have isentropic efficiencies equal to 0.8. For the gas, assume a constant value of  $c_p$  (specific heat at constant pressure) equal to  $1 \frac{kJ/kgK}{kgK}$  and ratio of specific heats as 1.4. Neglect changes in kinetic and potential energies.

- Q.54 The power required by the compressor in kW/kg of gas flow rate is
  - (A) 194.7
- (B) 243.4
- (C) 304.3
- (D) 378.5
- Q.55 The thermal efficiency of the cycle in percentage (%) is
  - (A) 24.8
- (B) 38.6
- (C) 44.8
- (D) 53.1

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### General Aptitude (GA) Questions

#### Q.56 to Q.60 carry one mark each.

Q.56 Complete the sentence:

Universalism is to particularism as diffuseness is to \_\_\_\_\_

- (1)
- (A) specificity (B) neutrality (C) generality (D) adaptation
- Q.57 Were you a bird, you \_\_\_\_\_\_ in the sky.
  - (A) would fly (B) shall fly (C) should fly (D) shall have flown
- Q.58 Which one of the following options is the closest in meaning to the word given below?

#### Nadir

- (A) Highest
- (B) Lowest
- (C) Medium
- (D) Integration
- Q.59 Choose the grammatically INCORRECT sentence:
  - (A) He is of Asian origin,
  - (B) They belonged to Africa.
  - (C) She is an European.
  - (D) They migrated from India to Australia.
- Q.60 What will be the maximum sum of 44, 42, 40, .....?
  - (A) 502
- (B) 504
- (C) 506
- (D) 500

### Q. 61 to Q. 65 carry two marks each.

- Q.61 Out of all the 2-digit integers between 1 and 100, a 2-digit number has to be selected at random. What is the probability that the selected number is not divisible by 7?
  - (A) 13/90
- (B) 12/90
- (C) 78/90
- (D) 77/90
- Q.62 A tourist covers half of his journey by train at 60 km/h, half of the remainder by bus at 30 km/h and the rest by cycle at 10 km/h. The average speed of the tourist in km/h during his entire journey is
  - (A) 36
- (B) 30
- (C) 24
- (D) 18

Q.63 Find the sum of the expression

$$\frac{1}{\sqrt{1} + \sqrt{2}} + \frac{1}{\sqrt{2} + \sqrt{3}} + \frac{1}{\sqrt{3} + \sqrt{4}} + \dots + \frac{1}{\sqrt{80} + \sqrt{81}}$$

- (A) 7
- (B) 8
- (C) 9
- (D) 10
- Q.64 The current erection cost of a structure is Rs. 13,200. If the labour wages per day increase by 1/5 of the current wages and the working hours decrease by 1/24 of the current period, then the new cost of erection in Rs. is
  - (A) 16,500
- (B) 15,180
- (C) 11,000
- (D) 10,120

Q.65 After several defeats in wars, Robert Bruce went in exile and wanted to commit suicide. Just before committing suicide, he came across a spider attempting tirelessly to have its net. Time and again, the spider failed but that did not deter it to refrain from making attempts. Such attempts by the spider made Bruce curious. Thus, Bruce started observing the near-impossible goal of the spider to have the net. Ultimately, the spider succeeded in having its net despite several failures. Such act of the spider encouraged Bruce not to commit suicide. And then, Bruce went back again and won many a battle, and the rest is history.

Which of the following assertions is best supported by the above information?

- (A) Failure is the pillar of success.
- (B) Honesty is the best policy.
- (C) Life begins and ends with adventures.
- (D) No adversity justifies giving up hope.

## END OF THE QUESTION PAPER

ME-A 13/16

# Space for Rough Work

ME-A QUEST ADDRESS. CONT.

# Space for Rough Work

ME-A LEGIT L

# Space for Rough Work

ME-A CEPTAREL CONT.

# GATE 2013 : Answer keys for ME - Mechanical Engineering

_	L	ORS code A	ORS code B	ORS Code C	ORS Code D
Paper	Q.No	Key(s)/Value(s)	Key(s)/Value(s)	Key(s)/Value(s)	Key(s)/Value(s)
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# GATE 2013 : Answer keys for ME - Mechanical Engineering

	I I	ORS code A	ORS code B	ORS Code C	ORS Code D
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